

Date: Thursday, 5/4/2006 11:12:36 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VALVE ASSEMBLY (1/2")
Job Number	: 26939		
Estimate Number	: 10727		
P.O. Number	: N/A	Part Number	: D200108
This Issue	: 5/4/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2001 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: 24746	Drawing Revision	: C
		Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 5/11/2006
Checked & Approved By	: JY 06.05.05	Qty:	8 Um: Each
Comment	: Est. C 03.04.11 Reformat KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: ~~1195~~ 1213
Order Apollo 76-10301 valve Ø0.5" *CL 06/05/09* (8)
Possible Supplier: Flow Control
Material release note is required

2.0	7610301	VALVE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
VALVE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
Ensure Material Release Note is attached

CL 06/05/23 (8)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D2001
Discard handle, retain nut

JY 06.05.24 (8)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Remove existing ID numbers on valve and replace with Dart part number and batch number

M.F.

06-06-01 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AD Date: 06/06/02
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE ASSEMBLY (1/2")

Job Number: 26939

Part Number: D200108

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SR 06/06/01

8

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST010

AL 06/06/01

8

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/06/01

8

Job Completion



Le 06-06-02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

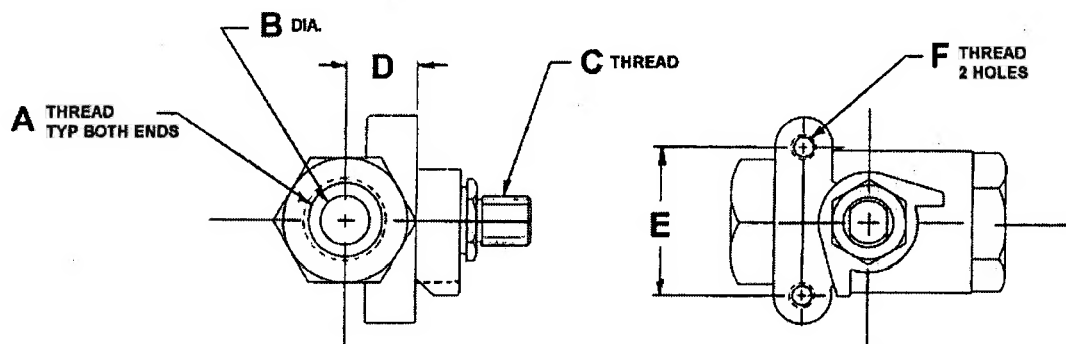
NOTE: Date & initial all entries



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2001	REV. C SHEET 1 OF 1
DATE 04.07.06		TITLE VALVE ASSEMBLY	SCALE NTS
-	90.04.02	NEW ISSUE	
A	92.05.12	-043 ADDED	
B	96.04.10	DART P/N CHG,041-6,042-12,ADD -16	
C	04.07.06	ADD D2001-4	

RELEASED
04.09.09 [Signature]

SPECIFICATION CONTROL DRAWING



Dart P/N	Apollo P/N	A	B	C	D	E	F
D2001-4	76-101-32	1/4 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-6	76-102-01	3/8 NPT	0.370	3/8-24 NF	0.56	1.120	10-24 UNC
D2001-8	76-103-01	1/2 NPT	0.500	3/8-24 NF	0.60	1.120	10-24 UNC
D2001-12	76-104-01	3/4 NPT	0.680	7/16-20 NF	0.79	1.370	10-24 UNC
D2001-16	76-105-01	1 NPT	0.870	7/16-20	0.99	1.370	10-24 UNC

NOTES:

- 1) POSSIBLE SUPPLIER: FLO-CONTROL INC. OR APOLLO VALVE DIVISION
- 2) DISCARD HANDLE AND ATTACHING NUT, EXCEPT FOR D2001-4
- 3) CHECK DIMENSION SHOWN ON THIS DRAWING
- 4) REFERENCE INFORMATION:

MATERIAL: 316 STAINLESS STEEL
INVESTMENT CAST COMPONENTS
MEETS NACE-MR-01-75
MEETS WW-V-35C TYPE II, COMP SS, STYLE 3
PRESSURE RATING: 2000 PSI @ 100°F
150 PSI @ 400°F

- 5) IDENTIFY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 26939

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CONBRACO INDUSTRIES, INC.
701 MATTHEWS MINT HILL RD
MATTHEWS, NC 28105
(704) 847-9191

PAGE - 1

Sold To:
FLO CONTROL INC
80 CENTER RD

CARTERSVILLE
UNITED STATES

GA 30121

Customer No. 01004667
Cust. Order# 56161

Ship To:
MAIN FINISHED GOODS LOC
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKS BURY
UNITED STATES

ON K6A1K7

Order No.
C954810

Date Received
5/10/06

Pieces: 1
Weight: 9.04

PPD/COL: C

Salesman
34523

1 LOOSE BOXES

** ORIGINAL **

Packed By: LARRYR
Pack Date: 5/13/06
Shipped By: STARRC
Ship Date: 5/15/06
PRO#
ASN#

Ship Via/Instructions
FG01 USE FEX ACC# 151793240

Line Number	Part Number	Part Description	Quantity Ordered	Quantity Shipped	Unit	Comments
1000	7610301	BV, 1/2"NPT FP SS	8	8	EA	
1049	CERTIF01	CERTIFICATE OF COMPLIANCE	1	0	EA	Certificate of Compliance N/C

PRO 1213

Pageland Distribution Center

*** End of Report ***